



INLINE MIXED-FLOW FANS



EN

Turbo

USER'S MANUAL

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This user's manual is a main operating document intended for technical, maintenance, and operating staff. The manual contains information about purpose, technical details, operating principle, design, and installation of the Turbo unit and all its modifications.

Technical and maintenance staff must have theoretical and practical training in the field of ventilation systems and should be able to work in accordance with workplace safety rules as well as construction norms and standards applicable in the territory of the country.

All user's manual requirements as well as the provisions of all the applicable local and national construction, electrical, and technical norms and standards must be observed when installing and operating the unit.

Disconnect the unit from the power supply prior to any connection, servicing, maintenance, and repair operations.

Only qualified electricians with a work permit for electrical units up to 1000 V are allowed for installation. The present user's manual should be carefully read before beginning works.

Check the unit for any visible damage of the impeller, the casing, and the grille before starting installation. The casing internals must be free of any foreign objects that can damage the impeller blades.

While mounting the unit, avoid compression of the casing!

Deformation of the casing may result in motor jam and excessive noise.

Misuse of the unit and any unauthorised modifications are not allowed.

Do not expose the unit to adverse atmospheric agents (rain, sun, etc.). Transported air must not contain any dust or other solid impurities, sticky substances, or fibrous materials.

Do not use the unit in a hazardous or explosive environment containing spirits, gasoline, insecticides, etc.

Do not close or block the intake or extract vents in order to ensure the efficient air flow.

Do not sit on the unit and do not put objects on it.

The information in this user's manual was correct at the time of the document's preparation.

The Company reserves the right to modify the technical characteristics, design, or configuration of its products at any time in order to incorporate the latest technological developments.

Never touch the unit with wet or damp hands.

Never touch the unit when barefoot.

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.

Children shall not play with the appliance.

Cleaning and user maintenance shall not be made by children without supervision

Connection to the mains must be made through a disconnecting device, which is integrated into the fixed wiring system in accordance with the wiring rules for design of electrical units, and has a contact separation in all poles that allows for full disconnection under overvoltage category III conditions.

If the supply cord is damaged, it must be replaced by the manufacturer, its service agent, or similarly qualified persons in order to avoid a safety hazard.

CAUTION: In order to avoid a safety hazard due to inadvertent resetting of the thermal cut-out, this unit must not be supplied through an external switching device, such as a timer, or connected to a circuit that is regularly switched on and off by the utility.

Ensure that the unit is switched off from the supply mains before removing the guard.

The appliance may adversely affect the safe operation of appliances burning gas or other fuels (including those in other rooms) due to back flow of combustion gases. These gases can potentially result in carbon monoxide poisoning. After installation of the unit the operation of flued gas appliances should be tested by a competent person to ensure that back flow of combustion gases does not occur.



**THE PRODUCT MUST BE DISPOSED SEPARATELY AT THE END OF ITS SERVICE LIFE.
DO NOT DISPOSE THE UNIT AS UNSORTED DOMESTIC WASTE.**

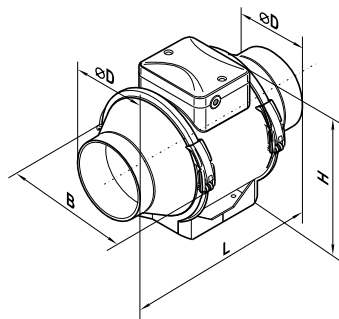
DELIVERY SET

Fan	— 1 pc.
Screws and dowels	— 4 pcs.
Plastic screwdriver (for models with a timer)	— 1 pc.
User's manual	— 1 pc.
Packing box	— 1 pc.

BRIEF DESCRIPTION

The product described herein is a mixed-flow inline fan for supply or extract ventilation of premises. The fan is designed for connection to \varnothing 100, 125, 150, 160, 200, 250 and 315 mm air ducts. The unit is equipped with a two speed motor.

	\varnothing D	B	H	L
Turbo 100	97	195,8	241/255*	302,5
Turbo 125	123	195,6	241/255*	258,5
Turbo 150	148	220,1	251/265*	289
Turbo 160	158	220,1	251/265*	289
Turbo 200	199	239	261/278*	295,5
Turbo 250	247	287	323/340*	383
Turbo 315	310	362	408/424*	445



* Turbo G11/G1/GT11/GT1/GS11/GS1/FR1

OPERATION GUIDELINES

The fan is rated for connection to single-phase AC 220-240 V/50 Hz or 220 V/60 Hz power mains.

The unit is rated for continuous operation.

The arrow on the fan casing must match the air direction in the system.

Ingress protection rating against access to hazardous parts and water ingress is IPX4.

The unit is rated as a Class II electrical appliance.

The fan is rated for operation at the ambient air temperature from +1 °C up to +40 °C.

To comply with the ErP 2018 regulation, a local demand controller and speed controller must be used.

Power supply [V/Hz]	Transported air temperature [°C]
220-240/50	-25...+60
220/60	-25...+40

DESIGNATION KEY

Turbo

100

X

Options:

T: timer

W1: power cord with a plug

US: speed switch

GI1: speed controller with an electronic thermostat and a temperature sensor integrated inside an air duct. Temperature-based operation logic

G1: speed controller with an electronic thermostat and an outdoor temperature sensor fixed on a 4 m cord. Temperature-based operation logic

GT11: speed controller with an electronic thermostat and an integrated temperature sensor. Timer-based operation logic

GT1: speed controller with an electronic thermostat and an outdoor temperature sensor fixed on a 4 m cord. Timer-based operation logic

GS11: speed controller with an electronic thermostat and an integrated temperature sensor. Temperature-based switching on/off

GS1: speed controller with an electronic thermostat and an outdoor temperature sensor fixed on a 4 m cord. Temperature-based switching on/off

FR1: integrated smooth speed controller

Spigot diameter [mm]

Inline mixed-flow fan

MOUNTING

The fan is suitable both for horizontal or vertical mounting on the floor, on the wall or on the ceiling (Fig. 1). The fan can be installed independently or as part of a set with parallel or in-series connection (Fig. 2).

Install minimum 1 m long air duct on the intake spigot side in case of horizontal fan mounting or a hood in case of vertical fan mounting.

The outlet spigot must always be connected to the air duct. The fan mounting sequence is shown in Fig. 3-11 and 14-19.

The fan wiring diagrams are shown in Fig. 12-13. Some fan models are equipped with a plastic limit stop in front of the L1 terminal. Remove the limit stop for connection to the L1 terminal.

Designation:

L1 – minimum speed terminal

L2 – maximum speed terminal

QF – automatic circuit breaker

S – external speed controller

ST – external switch (for example, a light switch)

X – input terminal

CONTROL LOGIC

It is possible to control the fan rotation speed without options by voltage, as well as by thyristor controllers. The speed controller is purchased separately.

Warning!

When adjusting the voltage, make sure there is no unusual noise or vibration at reduced motor speed. The motor current may exceed the rated current during voltage regulation.

The fan is equipped with a thermal switch with no self-reset.

To reset the thermal relay, switch off the power supply.

Find and eliminate the cause of overheating.

Make sure the motor has cooled down to operating temperature.

Switch on the power supply.

The **Turbo (US)W1** fans are equipped with a speed switch (Fig. 21).

The **Turbo XXX T** fan starts running after the external switch supplies control signal to the LT input terminal (for example, during turning the light on).

After removal of the control signal the fan continues to run within the set time (adjustable with the turn-off delay timer from 2 to 30 minutes).

To adjust the fan turn-off delay time, rotate the control knob T clockwise to increase and counter-clockwise to decrease the turn-off delay time respectively (Fig. 20).

Warning! The timer circuit is under mains voltage. Disconnect the fan from power supply prior to any adjustment operations. The fan delivery set includes a specially designed plastic screwdriver for adjustment of the fan parameters. Use exclusively the delivered plastic screwdriver to adjust the turn-off delay time. Do not use a metal screwdriver, knife, etc. for adjustment operations not to damage the circuit board.

The **Turbo GI1/GT11/GS11/GS1** fan is equipped with an electronic TSC control unit (speed controller with electronic thermostat) for automatic speed control (air flow control) depending on the air temperature (Fig. 22).

The terminal box cover incorporates 2 control knobs:

- for setting the fan speed;
- for setting the thermostat set point.

The thermostat LED light is located on the fan casing.

The thermostat LED glows as air temperature exceeds the set point.

To set the thermostat set point rotate the temperature control knob clockwise to increase or counter-clockwise to decrease the temperature set point accordingly.

To set the fan speed (air flow) rotate the speed control knob in the same way.

The fan functioning logic may be based on temperature or timer controls:

Turbo GI1/G1: the fan switches to the maximum speed as the room air temperature exceeds the set point.

As the air temperature drops down 2 °C below the temperature set point or if the initial temperature is below the set point, the fan operates with the set speed.

Turbo GT11/GT1: the fan switches to the maximum speed as the room air temperature exceeds the set point.

As the room air temperature drops down below the temperature set point, the timer starts 5 minutes countdown and then the fan switches to the set speed.

Turbo GS11/GS1: As the indoor air temperature exceeds the set point, the fan switches to the maximum speed.

As the air temperature drops 2 °C below the set point or if the initial temperature is below the set point, the fan is turned off.

The **Turbo FR1** fan is equipped with a speed controller that enables switching the fan on/off, smooth speed (air flow) control from minimum to maximum value (Fig. 23).

TECHNICAL MAINTENANCE

The fan surfaces must be regularly cleaned (once in 6 months) from dirt and dust (Fig. 24-30). Disconnect the fan from power mains prior to any maintenance operations. To clean the fan, use a soft cloth or a brush wetted in a mild detergent solution. Do not allow water or liquid come into contact with electric components (Fig. 30). Wipe the surfaces dry after cleaning.

TROUBLESHOOTING

Problem	Possible reasons	Troubleshooting
When the unit is connected to power mains, the fan does not rotate and does not respond to any controls.	No power supply.	Make sure the power supply line is connected correctly, otherwise troubleshoot the connection error.
	Internal connection fault.	Contact the Seller.
Low air flow.	The ventilation system is clogged.	Clean the ventilation system.
Increased noise, vibration.	The impeller is clogged.	Clean the impeller.
	The fan is not secured well or is not mounted properly.	Troubleshoot the installation error.
	The ventilation system is clogged.	Clean the ventilation system.

STORAGE AND TRANSPORTATION REGULATIONS

- Store the unit in the manufacturer's original packaging box in a dry closed ventilated premise with temperature range от +5 °C до +40 °C and relative humidity up to 70 %.
- Storage environment must not contain aggressive vapors and chemical mixtures provoking corrosion, insulation, and sealing deformation.
- Use suitable hoist machinery for handling and storage operations to prevent possible damage to the unit.
- Follow the handling requirements applicable for the particular type of cargo.
- The unit can be carried in the original packaging by any mode of transport provided proper protection against precipitation and mechanical damage. The unit must be transported only in the working position.
- Avoid sharp blows, scratches, or rough handling during loading and unloading.
- Prior to the initial power-up after transportation at low temperatures, allow the unit to warm up at operating temperature for at least 3-4 hours.

MANUFACTURER'S WARRANTY

Blauberg Warranty:

- This warranty is given by Blauberg Australasia Pty Ltd, with an office at Unit 5, 45A Eastern Creek Drive, Eastern Creek, New South Wales 2766, Australia. Phone 1300 475-504.
- From the date of purchase, the original purchaser is entitled to free replacement parts, or a new unit for a period of 24 месяцев years from the date of purchase.
- The defective parts or unit must be returned to Blauberg Australasia Pty Ltd at your own cost before an exchange or parts or unit will be given.
- A proof of purchase will be required before a warranty claim is accepted.
- The warranty will also not cover damage caused by misuse, neglect, shipping accident, incorrect or improper installation, voltage supply problems, unauthorised modification or repairs of any kind, exposure to corrosive conditions, exposure to weather and where no fault is found with the product.
- We will not cover any loss incurred by you in relation to the product or making the claim under this warranty including without limitation any costs associated with installation, reinstallation, or transporting the product.

Additional Information:

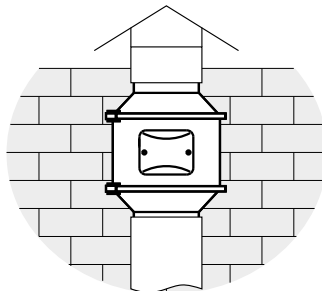
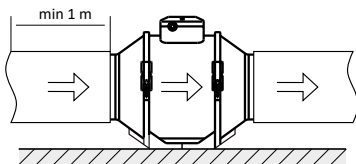
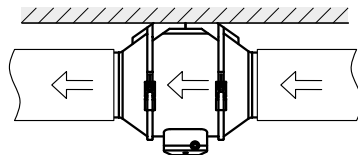
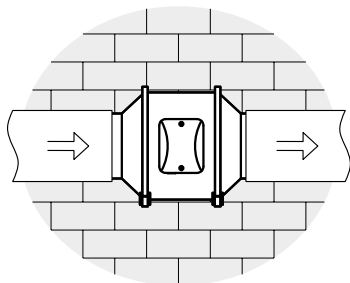
Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement of the purchased product for a major failure of the product. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure. Our ventilation products also come with a two year limited warranty given by Blauberg Australasia Pty Ltd, with an office at Unit 5, 45A Eastern Creek Drive, Eastern Creek, New South Wales 2766, as set out in the instruction manual in the box. If your product does not provide the general features and functions described in the user documentation in the five year period after delivery to you, please call Blauberg Australasia Pty Ltd, ABN 85 637 003 582 on 1300 475-504 with details of your product, serial number and proof of purchase. You maybe required to return the ventilation product to the address listed, in which case such a return will be at your own cost. The benefits under this warranty are in addition to other rights and remedies that you may have at law.



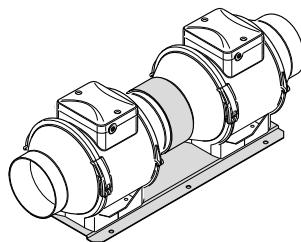
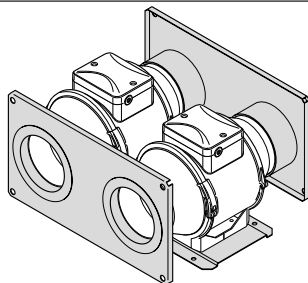
FOLLOWING THE REGULATIONS STIPULATED HEREIN WILL ENSURE A LONG AND TROUBLE-FREE OPERATION OF THE UNIT.



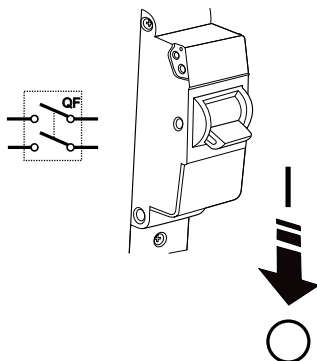
USER'S WARRANTY CLAIMS SHALL BE SUBJECT TO REVIEW ONLY UPON PRESENTATION OF THE UNIT, THE PAYMENT DOCUMENT AND THE USER'S MANUAL WITH THE PURCHASE DATE STAMP.



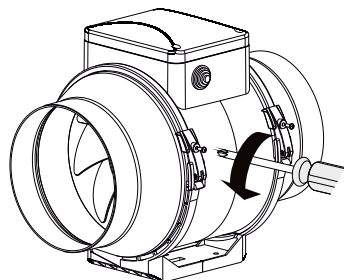
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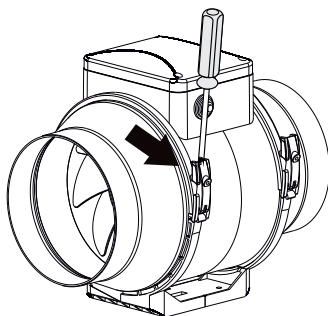
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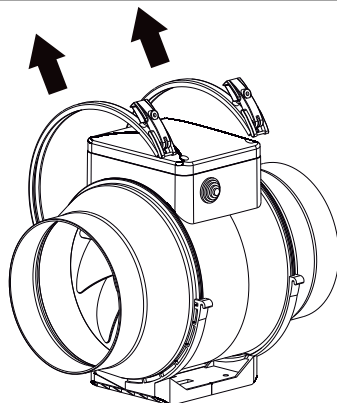
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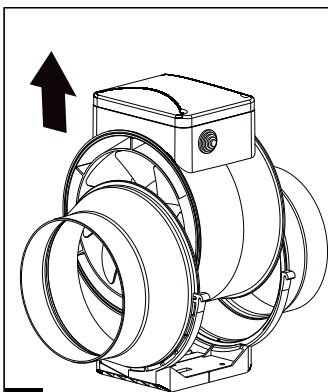
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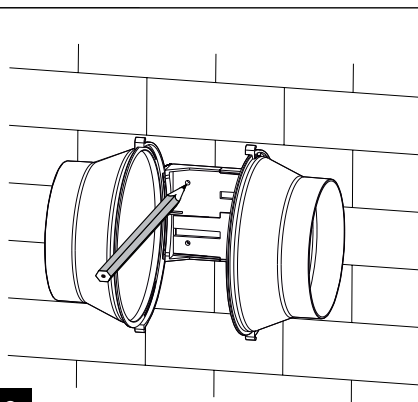
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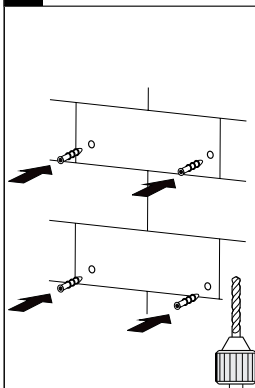
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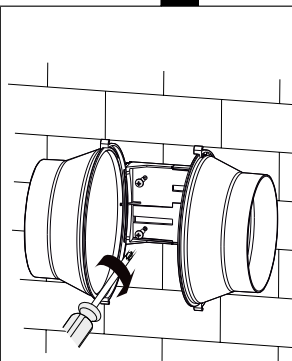
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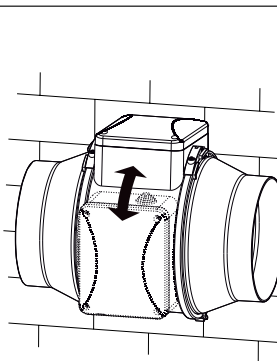
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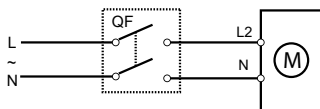


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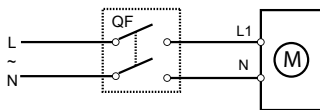


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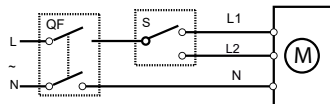
Turbo



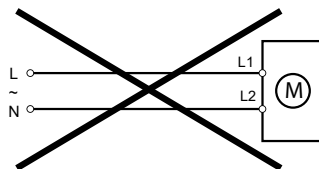
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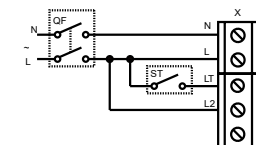


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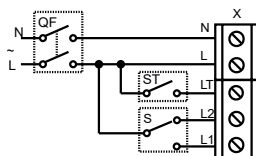


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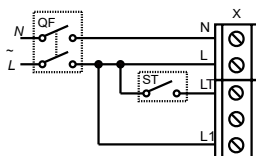
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MAX

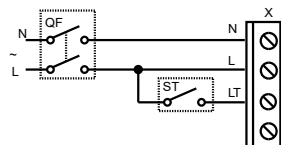


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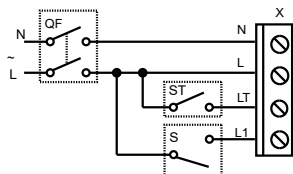


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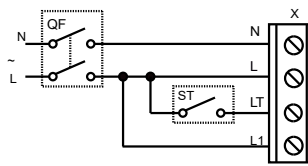
Terminal block for 5 contacts



MAX

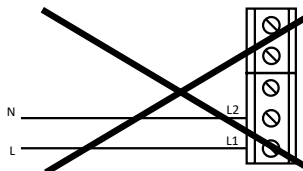


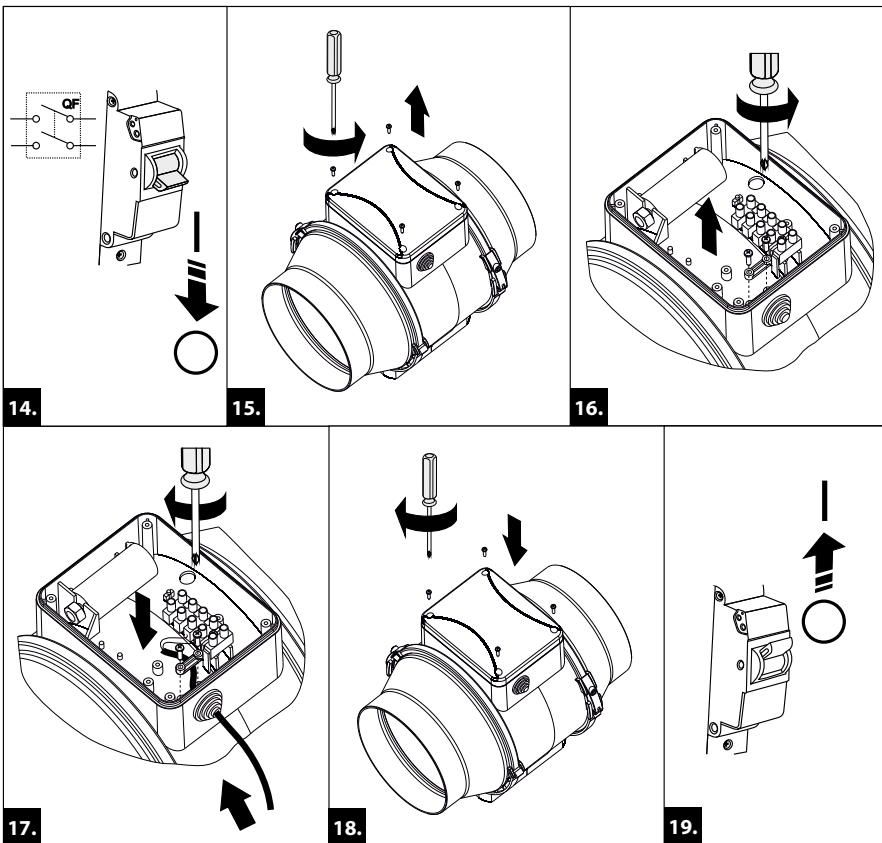
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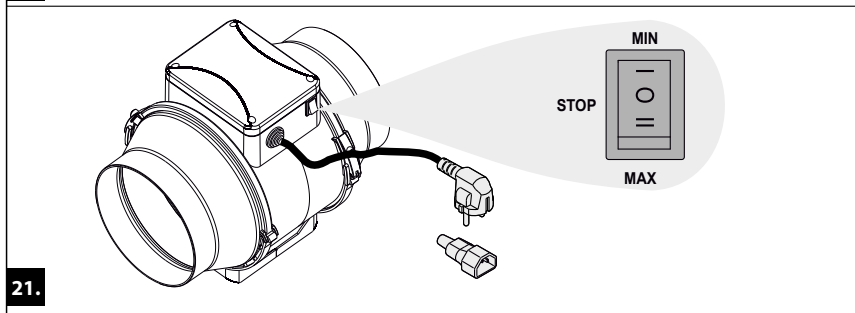
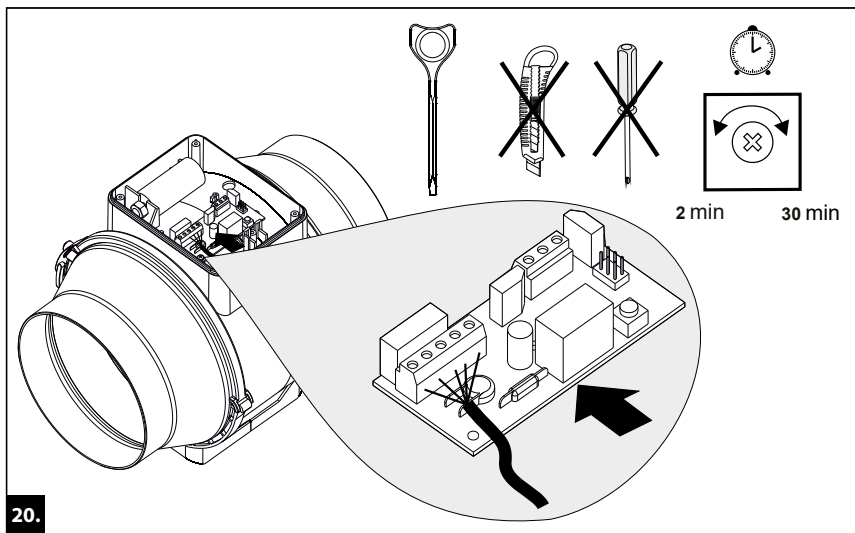


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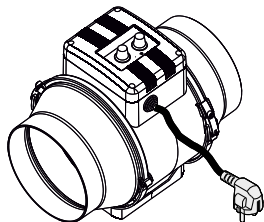
Terminal block for 4 contacts



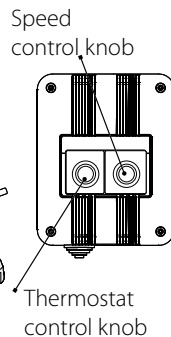
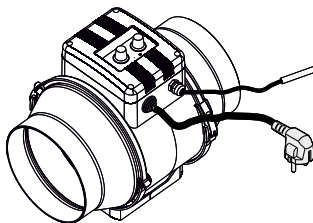




Turbo GI1/GT11/GSI1

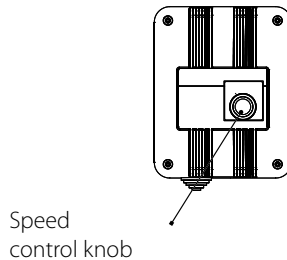
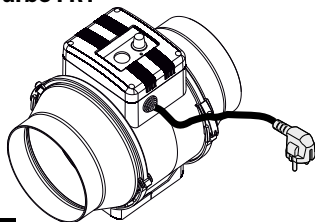


Turbo G1/GT1/GS1

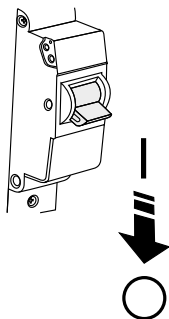


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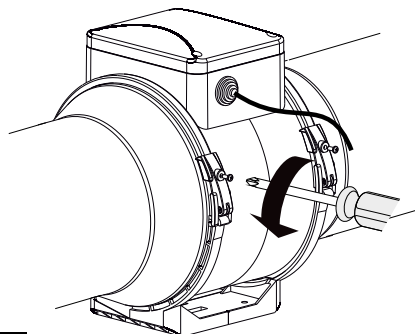
Turbo FR1



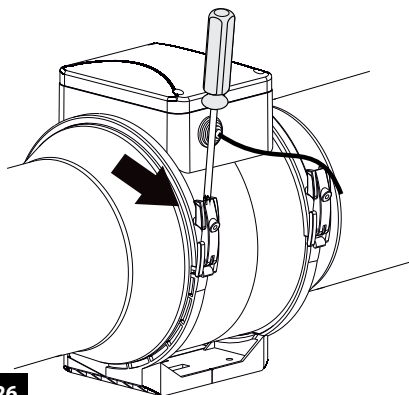
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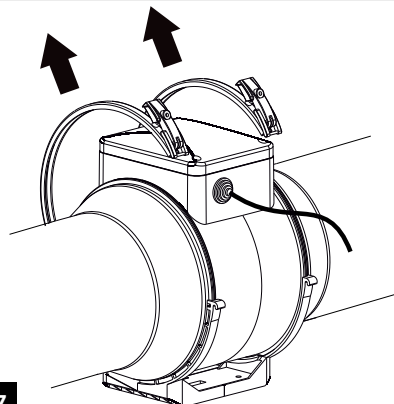
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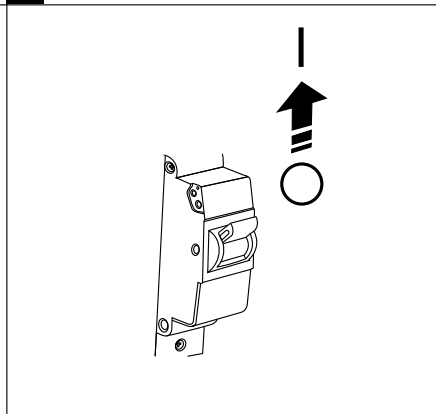
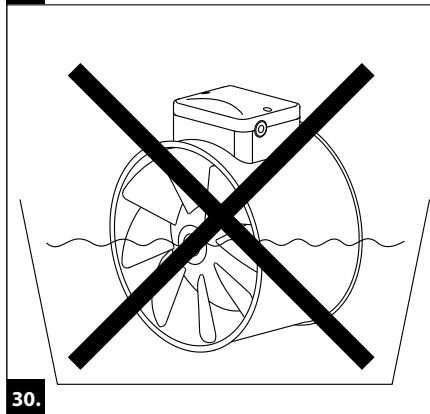
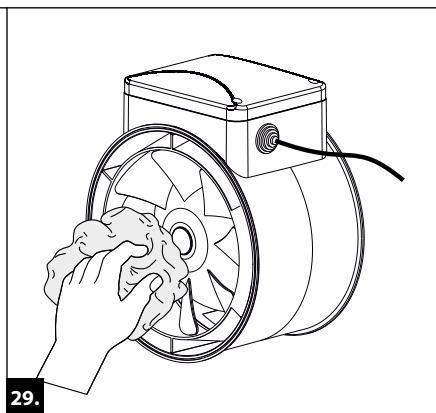
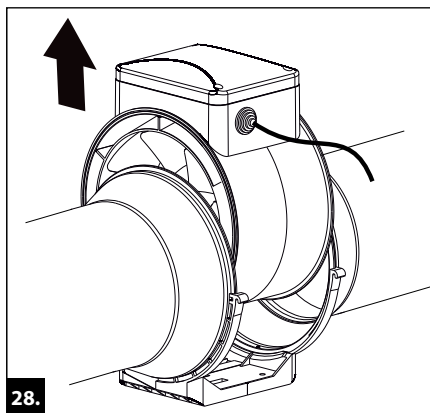
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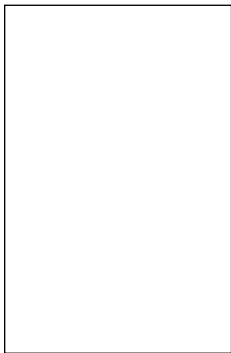
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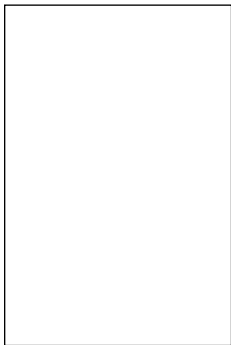
Quality Inspector's Stamp



Sold by
(name and stamp of the seller)



Manufacture Date



Purchase Date



Turbo_____



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