

## **INLINE AXIAL FAN**



# **BLABDUCTO**

User's manual





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This user's manual is a main operating document intended for technical, maintenance, and operating staff.

The manual contains information about purpose, technical details, operating principle, design, and installation of the BLABDUCTO unit and all its modifications.





PLEASE READ THE USER'S MANUAL CAREFULLY PRIOR TO INSTALLING, CONNECTION TO POWER MAINS AND OPERATING THE UNIT.

THE MANUFACTURING COMPANY SHALL NOT BE RESPONSIBLE FOR DAMAGE TO HEALTH AND PROPERTY OF THE CUSTOMER CAUSED BY THE CUSTOMER'S VIOLATING THE USER'S MANUAL. FOLLOW THE USER'S MANUAL REQUIREMENTS TO ENSURE DURABLE OPERATION OF THE UNIT, ITS MECHANICAL AND ELECTRICAL RELIABILITY.

**KEEP THIS USER'S MANUAL.** 

### **SAFETY REQUIREMENTS**

All user's manual requirements as well as the provisions of all the applicable local and national construction, electrical, technical norms and standards must be observed when installing and operating the unit.

Disconnect the unit from the power supply prior to any connection, servicing, maintenance, and repair operations.

Only qualified electricians with a work permit for electrical units up to 1000 V are allowed for installation. The present user's manual should be carefully read before beginning works.

Check the unit for any visible damage of the impeller, the casing, and the grille before starting installation. The casing internals must be free of any foreign objects that can damage the impeller blades.



While mounting the unit, avoid compression of the casing! Deformation of the casing may result in motor jam and excessive noise

Misuse of the unit and any unauthorised modifications are not allowed.

Do not expose the device to adverse atmospheric agents (rain, sun, etc.).

Transported air must not contain any dust or other solid impurities, sticky substances, or fibrous materials.

Do not use the unit in a hazardous or explosive environment containing spirits, gasoline, insecticides, etc.

Do not close or block the intake or extract vents in order to ensure the efficient air flow.

Do not sit on the unit and do not put objects on it.

The information in this user's manual was correct at the time of the document's preparation.

The Company reserves the right to modify the technical characteristics, design, or configuration of its products at any time in



order to incorporate the latest technological developments. Never touch the unit with wet or damp hands.

This unit is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the unit by a person responsible for their safety.

Children should be supervised to ensure that they do not play with the unit.

Precautions must be taken to avoid the back-flow of gases into the room from the open flue of gas or other fuel-burning appliances. The appliance may adversely affect the safe operation of appliances burning gas or other fuels (including those in other rooms) due to back flow of combustion gases. These gases can potentially result in carbon monoxide poisoning. After installation of the unit the operation of flued gas appliances should be tested by a competent person to ensure that back flow of combustion gases does not occur.



Connection to the mains must be made through a disconnecting device, which is integrated into the fixed wiring system in accordance with the rules for design of electrical units, and has a contact separation in all poles that allows for full disconnection under overvoltage category III conditions.

WARNING: If there are any unusual oscillating movements, immediately stop using the appliance and contact the manufacturer, its service agent or suitably qualified persons. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent, or similarly qualified persons in order



to avoid a safety hazard.

THE PRODUCT MUST BE DISPOSED SEPARATELY AT THE END OF ITS SERVICE LIFE.

DO NOT DISPOSE THE UNIT AS UNSORTED DOMESTIC WASTE.



#### **DELIVERY SET**

Fan — 1 pc.
Screws and dowels — 4 pcs.
User's manual — 1 pc.
Packing box — 1 pc.

### **BRIEF DESCRIPTION**

The product is an axial fan for exhaust or supply ventilation of small and medium-sized premises. The fan is designed for connection to  $\emptyset$  100, 125 and 150 mm air ducts.

### **OPERATION GUIDELINES**

The fan is rated for connection to single-phase AC power mains.

Power supply parameters are stated on the unit packaging and/or the label on the unit casing. Ingress protection rating against access to hazardous parts and water ingress is IPX4.

#### WARNING! IP is shown for the mounted product

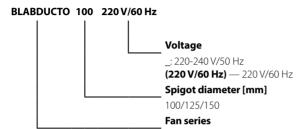
The fan is rated for operation at ambient temperatures ranging from +1 °C to +45 °C.

WARNING! Do not operate the fan outside the specified temperature range.

The unit is rated as a Class II (220-240 V/50 Hz and 220 V/60 Hz).



### **DESIGNATION KEY**





### INSTALLATION

The fan is designed for vertical or horizontal installation into a round air duct of a matching diameter (Fig. 1-2).

Caution! In case of vertical mounting, the fan must be protected against ingress of rainfalls and condensate inside the fan. Use the mounting bracket to install the fan.

The mounting of the bracket to the fan is shown in Fig. 3.

The fan mounting sequence is shown in Fig. 4-8.

The fan wiring diagrams are shown in Fig. 9.



DO NOT USE A METAL SCREWDRIVER, KNIFE, ETC. FOR ADJUSTMENT OPERATIONS NOT TO DAMAGE THE CIRCUIT BOARD.



### **TECHNICAL MAINTENANCE**

Disconnect the fan from power mains prior to any maintenance operations and take measures to prevent unintentional powerup until maintenance is complete. The fan maintenance periodicity is at least once per 6 months, depending on the operating conditions. The technical maintenance includes cleaning the surfaces of the fan from dust, dirt, and also in checking the reliability of electrical connections (Fig. 10-13).

WARNING! Do not allow water or liquid come into contact with electric components!

#### **TROUBLESHOOTING**

| Problem  | Possible reasons  | Troubleshooting  |
|--|---|--|
| When the unit is connected to power mains, the fan does not rotate and does not respond to any controls. | No power supply.  | Make sure the power supply line is connected correctly, otherwise troubleshoot the connection error. |
|  | Internal connection fault.                              | Contact the seller.  |
| Low air flow.  | The ventilation system is clogged.                      | Clean the ventilation system.  |
| Increased noise, vibration.  | The impeller is clogged.                                | Clean the impeller.  |
|  | The fan is not secured well or is not mounted properly. | Troubleshoot the installation error.   |
|  | The ventilation system is clogged.                      | Clean the ventilation system.  |



### MANUFACTURER'S WARRANTY

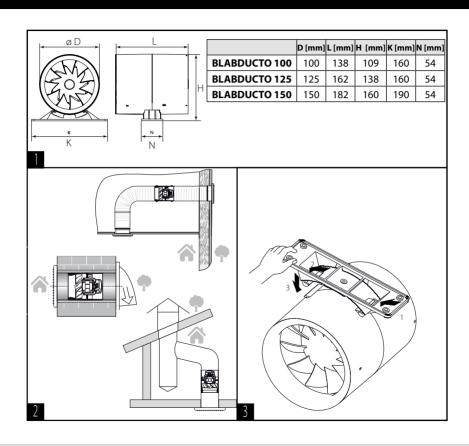
#### **Blauberg Warranty:**

- This warranty is given by Blauberg Australasia Pty Ltd, with an office at Unit 5, 45A Eastern Creek Drive, Eastern Creek, New South Wales 2766, Australia. Phone 1300 475-504.
- From the date of purchase, the original purchaser is entitled to free replacement parts, or a new unit for a period of five years from the date of purchase.
- The defective parts or unit must be returned to Blauberg Australasia Pty Ltd at your own cost before an exchange or parts or unit will be given.
- A proof of purchase will be required before a warranty claim is accepted.
- The warranty will also not cover damage caused by misuse, neglect, shipping accident, incorrect or improper installation, voltage supply problems, unauthorised modification or repairs of any kind, exposure to corrosive conditions, exposure to weather and where no fault is found with the product.
- We will not cover any loss incurred by you in relation to the product or making the claim under this warranty including
  without limitation any costs associated with installation, reinstallation, or transporting the product.

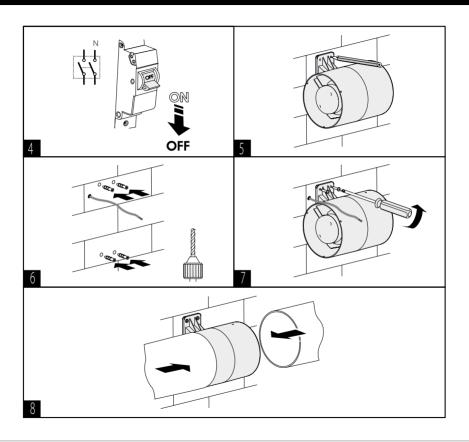
#### **Additional Information:**

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement of the purchased product for a major failure of the product. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure. Our ventilation products also come with a two year limited warranty given by Blauberg Australasia Pty Ltd, with an office at Unit 5, 45A Eastern Creek Drive, Eastern Creek, New South Wales 2766, as set out in the instruction manual in the box. If your product does not provide the general features and functions described in the user documentation in the five year period after delivery to you, please call Blauberg Australasia Pty Ltd, ABN 85 637 003 582 on 1300 475-504 with details of your product, serial number and proof of purchase. You maybe required to return the ventilation product to the address listed, in which case such a return will be at your own cost. The benefits under this warranty are in addition to other rights and remedies that you may have at law.

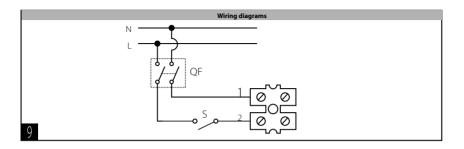




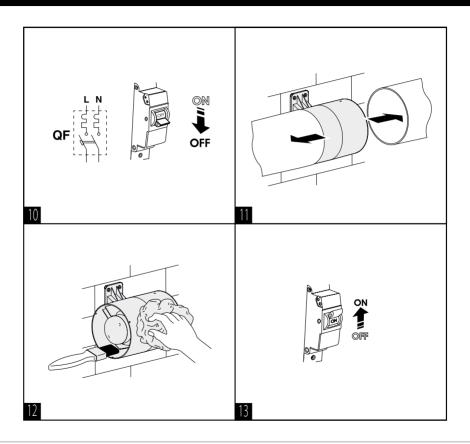




















| Quality Inspector's Stamp | Sold by<br>(name and stamp of the seller) |  |
|---------------------------|---|--|
| Manufacture Date          | Purchase Date                             |  |

| BLABDUCTO | 100 (220 V/60 Hz) |
|-----------|-------------------|
|           | 125               |
|           | 150               |





